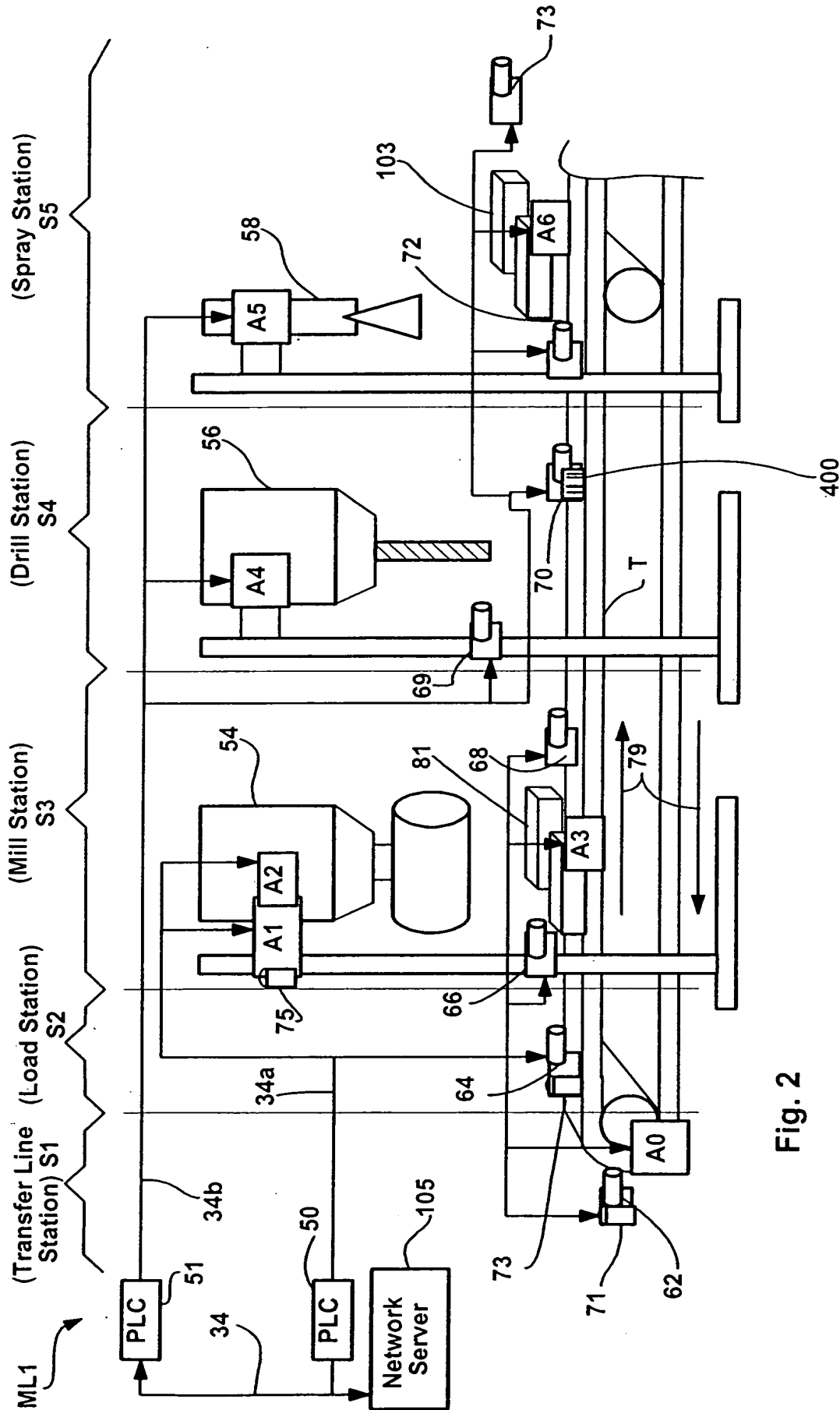
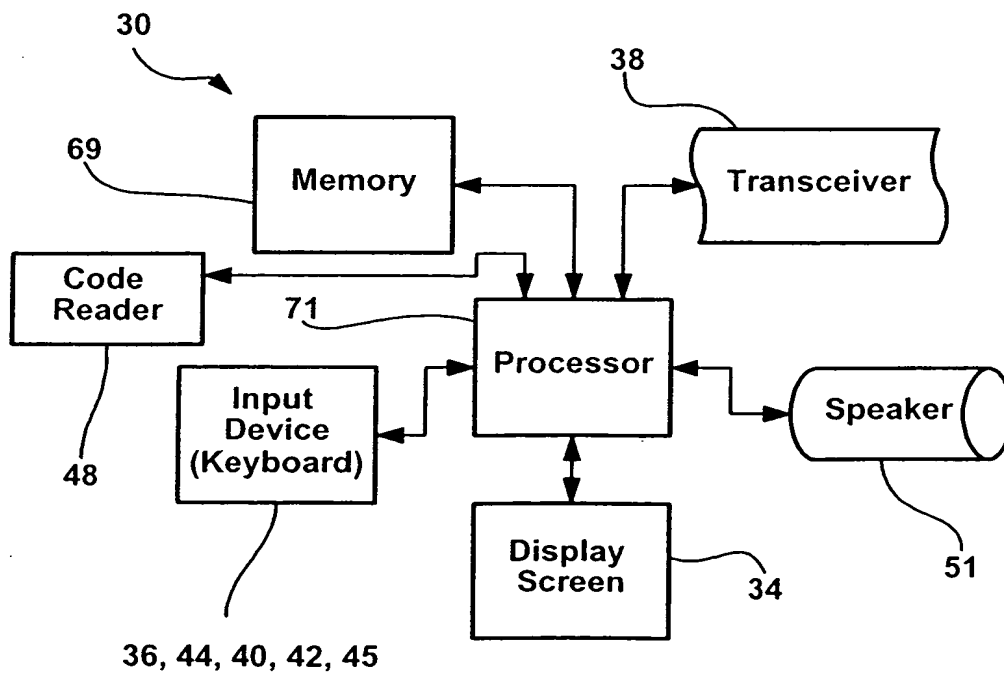
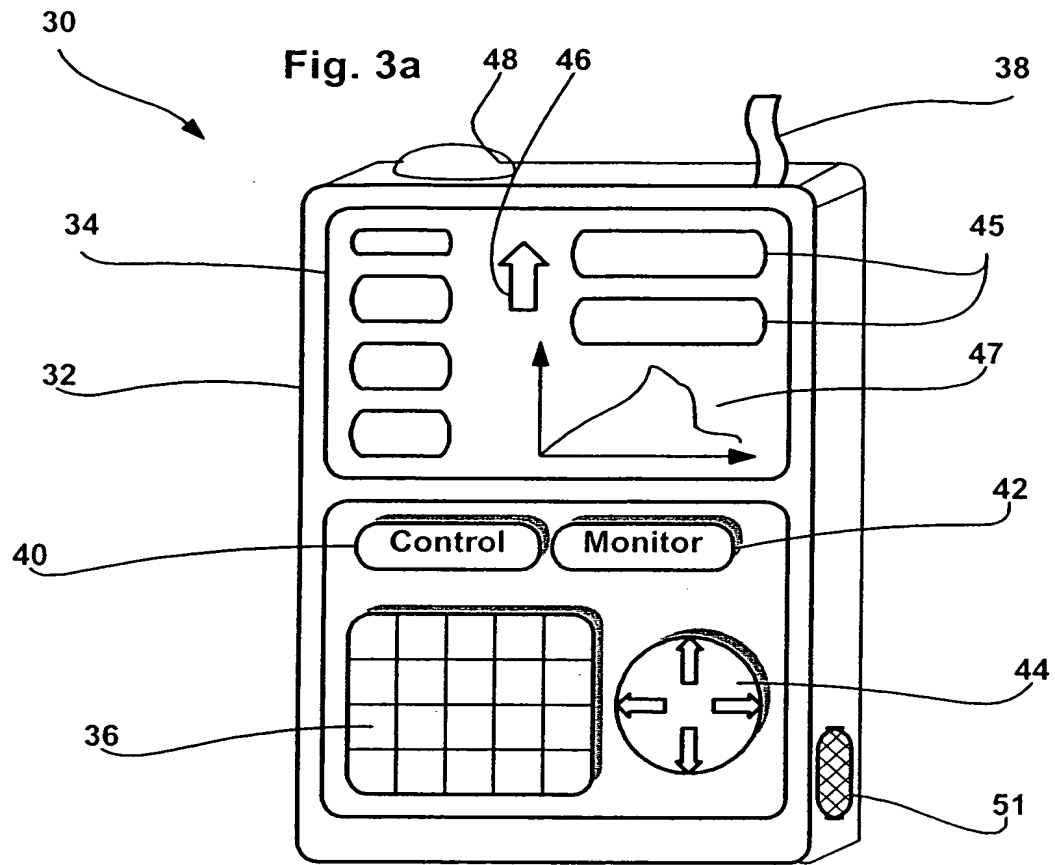


Fig. 1



**Fig. 2**



97

99

101

<u>Tag-Address Database</u>	
<u>R-jux Tags</u>	<u>Network Address</u>
1st Station, 1st Device (Anchor Device)	SD82340-03948232
1st Station, 2nd Device	HJ82033-50230444
2nd Station, 1st Device	VF982038-2930343
3rd Station, 1st Device	CD82034-23740203
3rd Station, 2nd Device	SDL723040-345904
3rd Station, 3rd Device	AS923400S-884949
3rd Station, 4th Device	LL90039030-34233
3rd Station, 5th Device	IO990234-2349495
4th Station, 1st Device	PP23403-32949931
...	
12th Station, 1st Device	ZX990449030-3423

Fig. 4

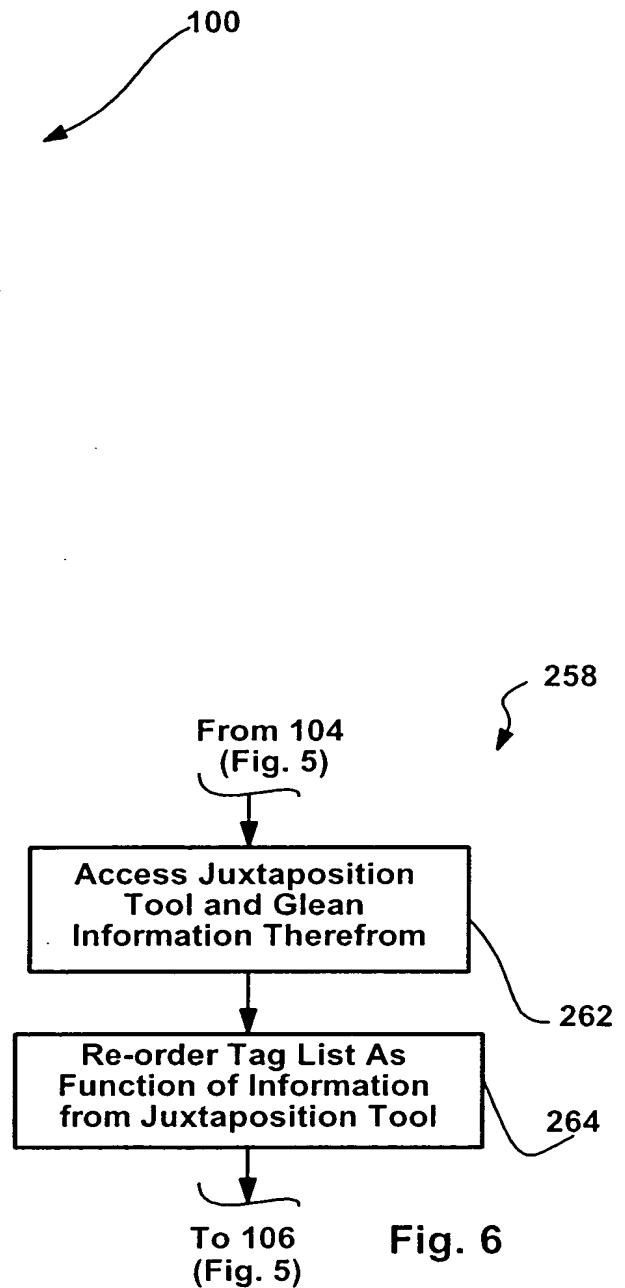
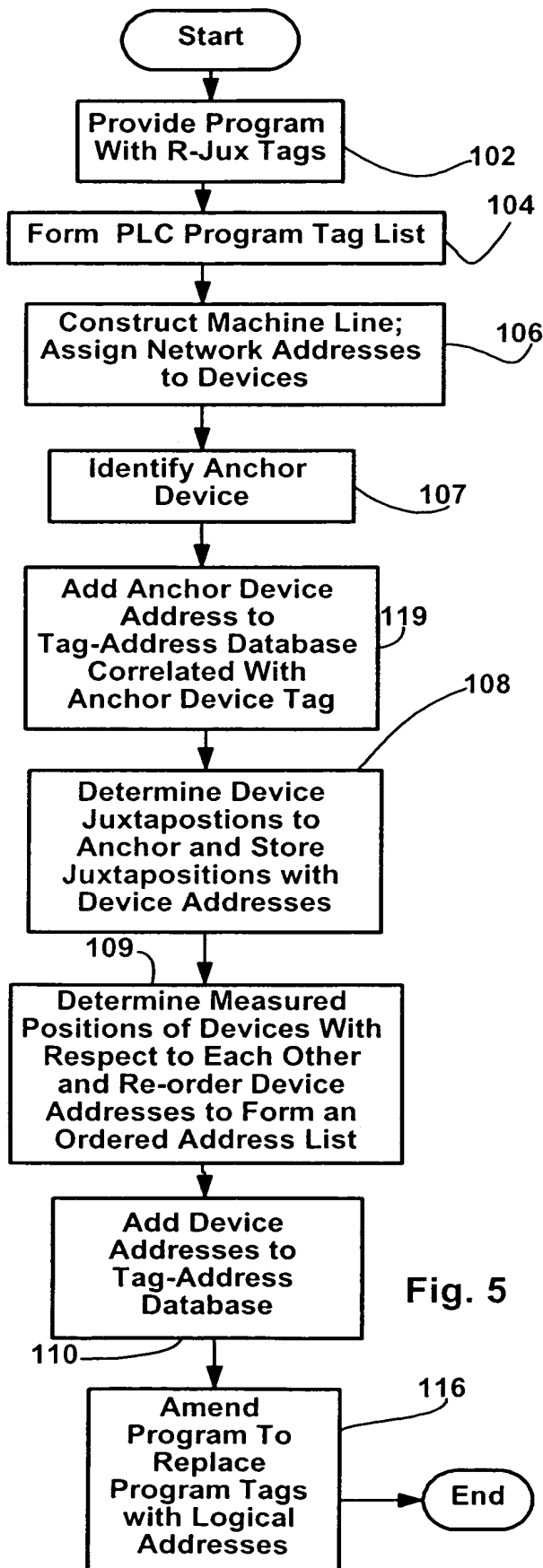
99'

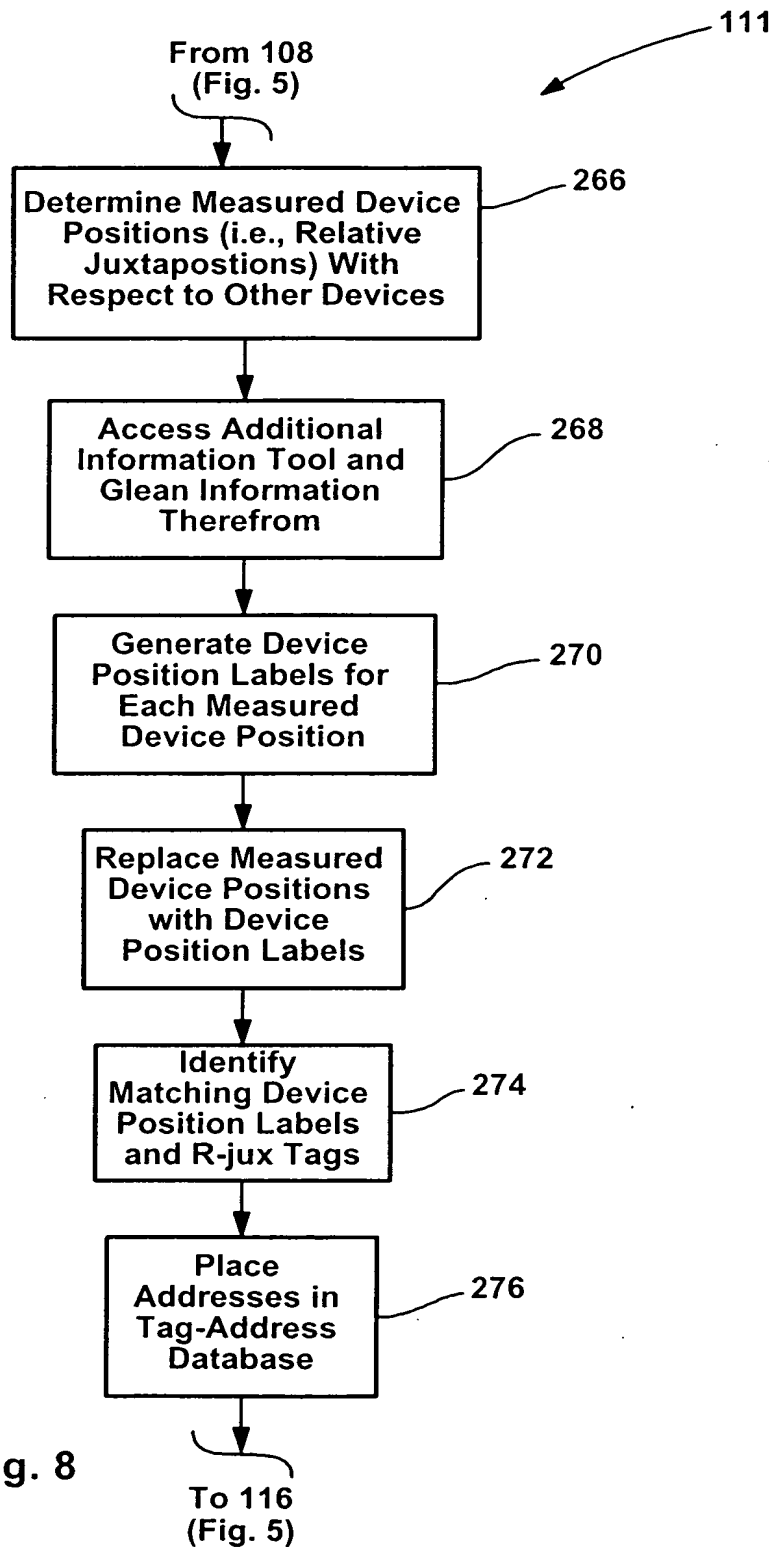
101'

97'

<u>Tag - Address Database</u>	
<u>R-jux Tags</u>	<u>Network Address</u>
Transfer Line, 1st Sensor	SD82340-03948232
Transfer Line, 1st Actuator	HJ82033-50230444
Load Station, 1st Sensor	VF982038-2930343
Mill Station, 1st Sensor)	CD82034-23740203
Mill Station, 1st Actuator	SDL723040-345904
Mill Station, 2nd Actuator	AS923400S-884949
Mill Station, 3rd Actuator	LL90039030-34233
Mill Station, 2nd Sensor	IO990234-2349495
Drill Station, First Sensor	PP23403-32949931
...	
Unload Staiton, 1st Sensor	ZX990449030-3423

Fig. 7





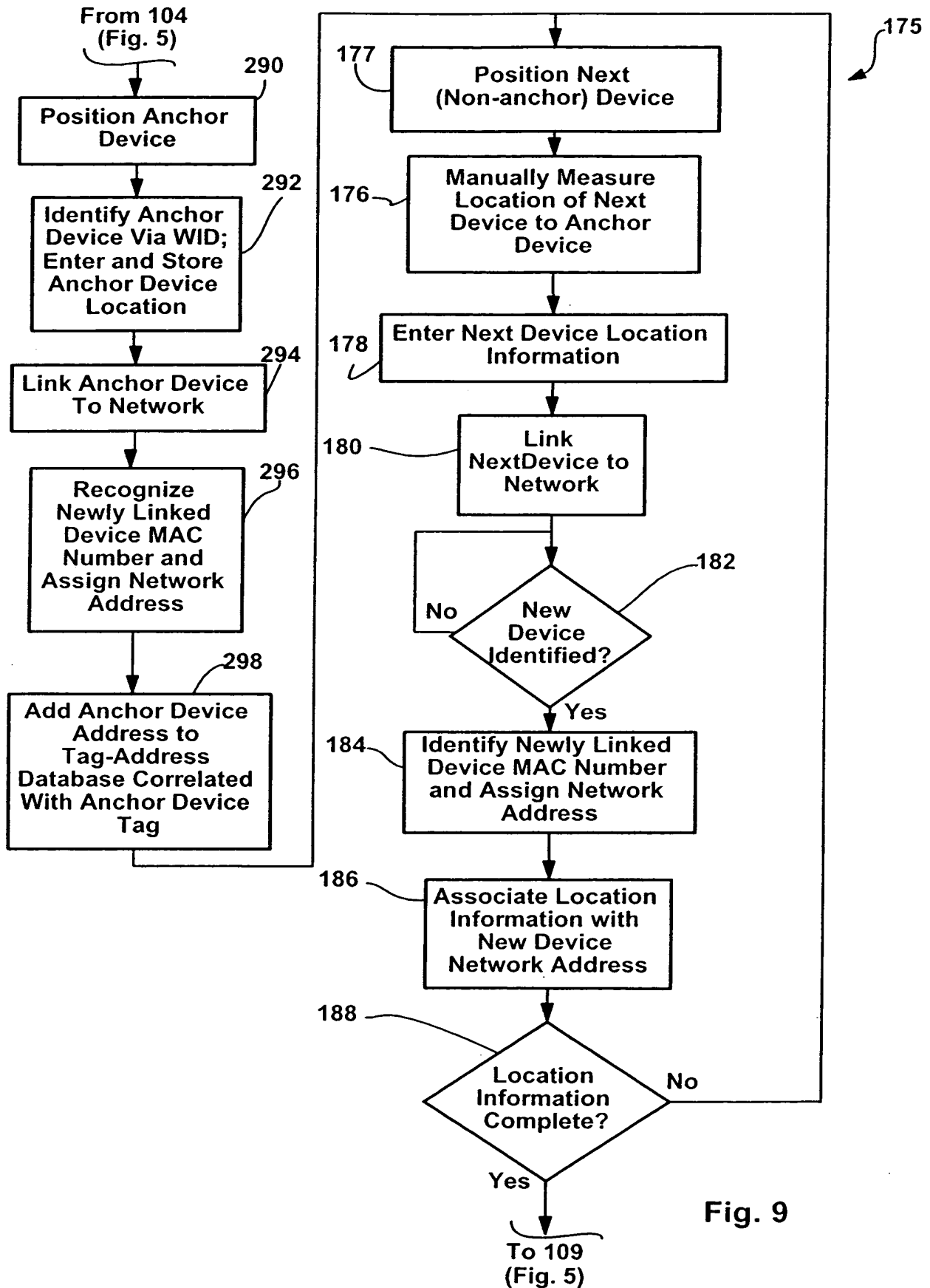
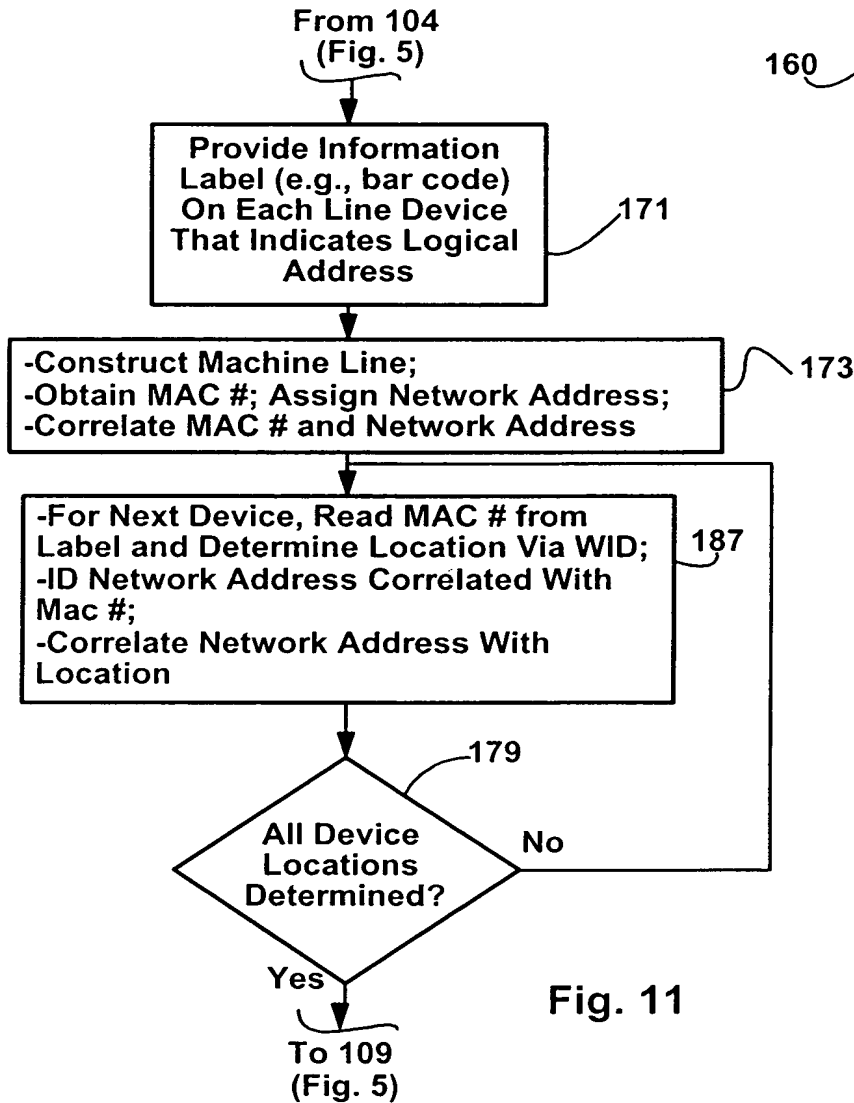
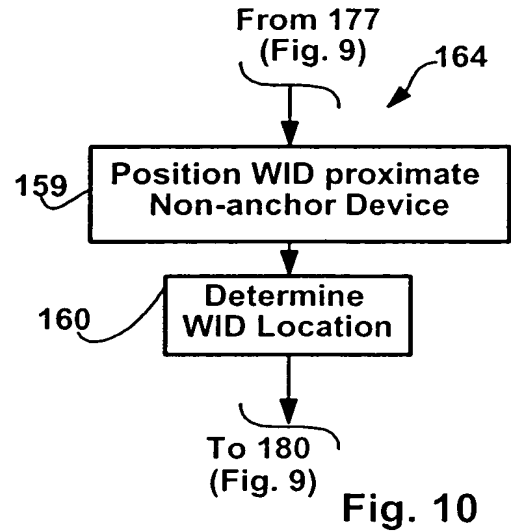


Fig. 9





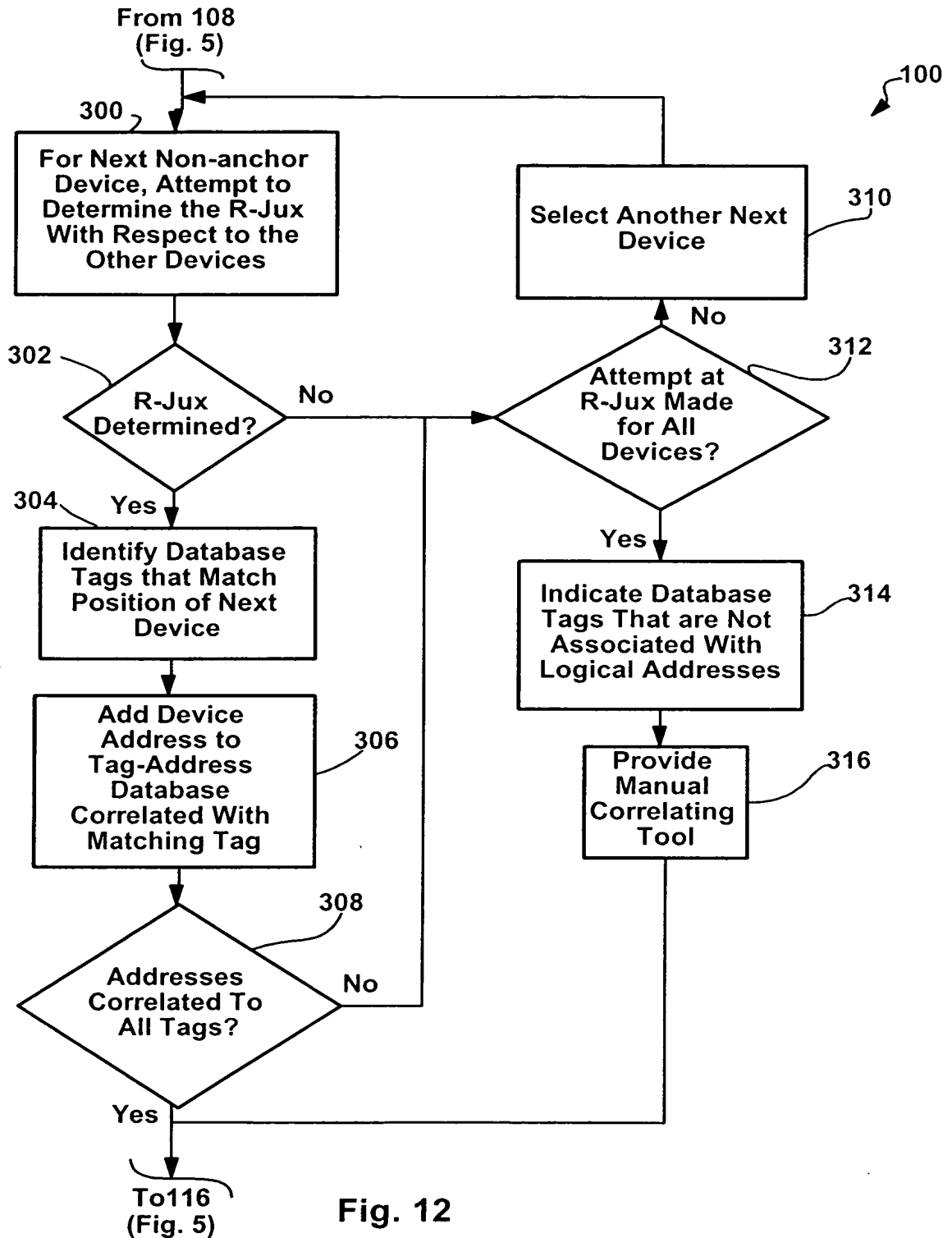


Fig. 12

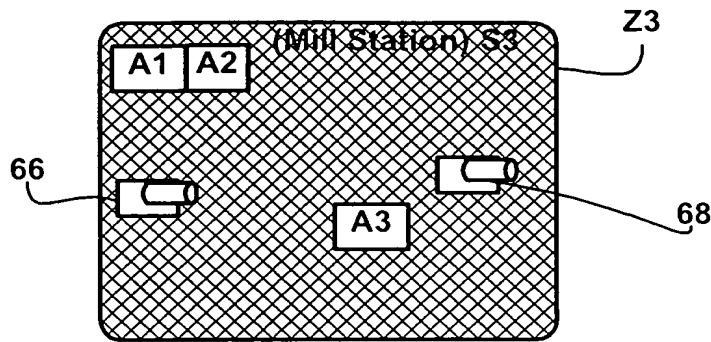


Fig. 13

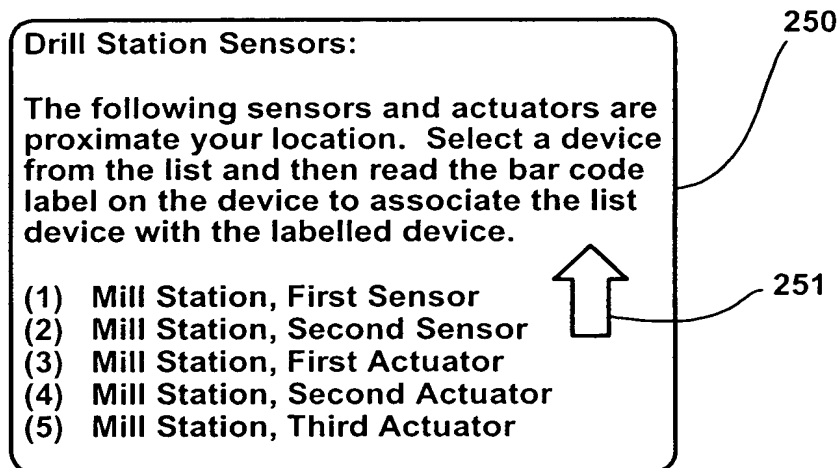
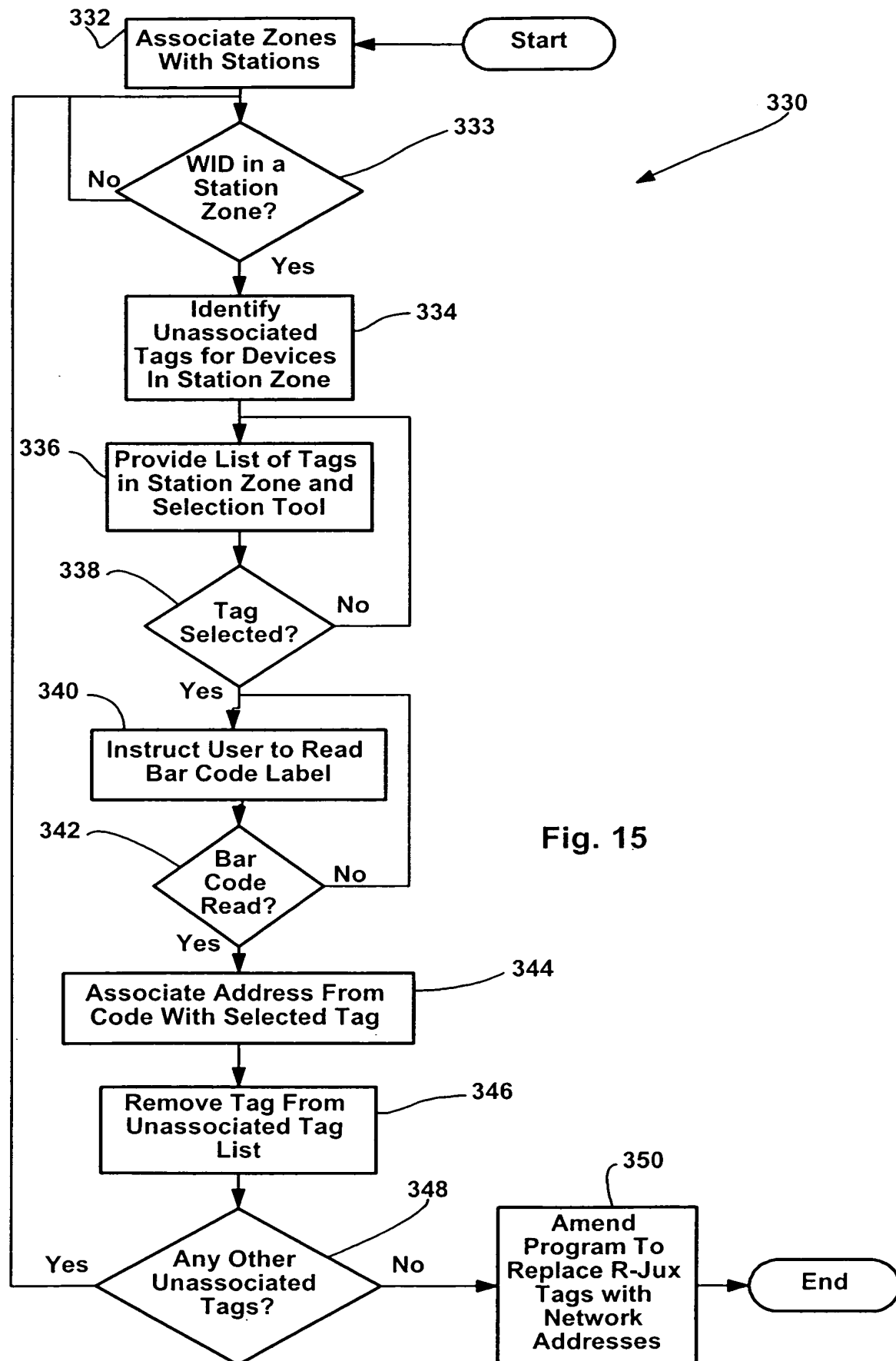
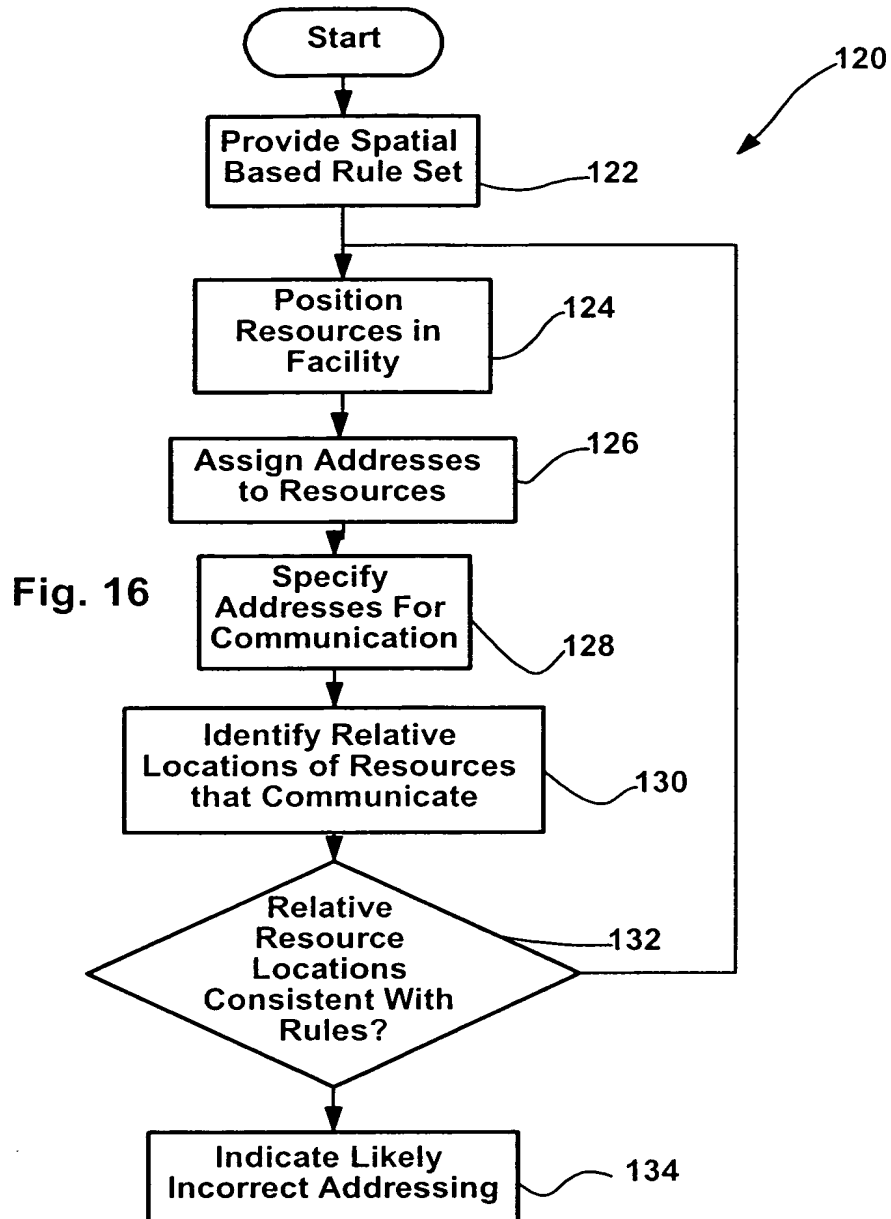


Fig. 14





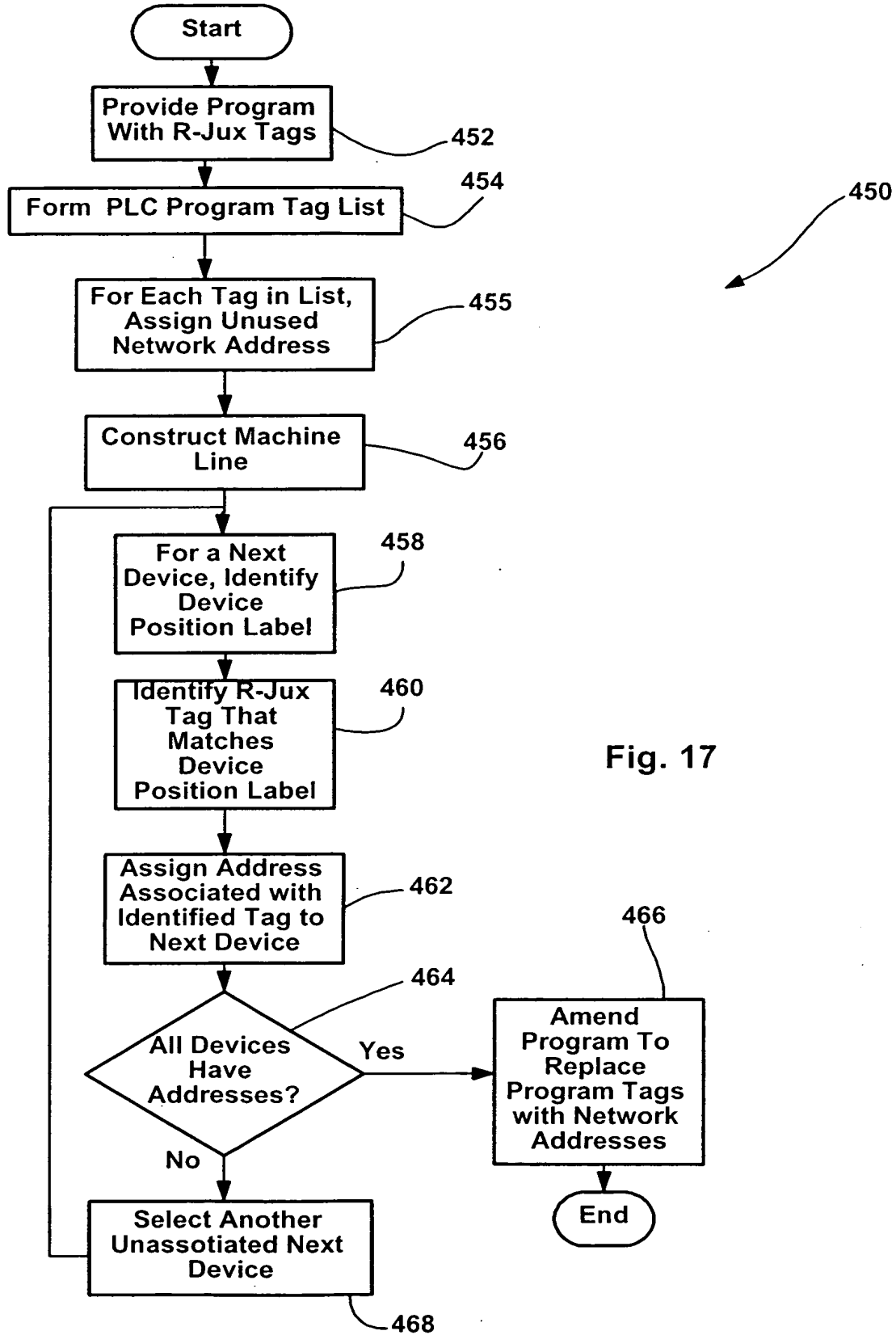


Fig. 17